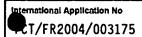
INTERNATIONAL SEARCH REPORT



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B25D17/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ccc} \text{Minimum documentation searched (classification system followed by classification symbols)} \\ IPC & 7 & B25D & B23D \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

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Further documents are listed in the continuation of box C	Patent family members are listed in annex
Special categories of cited documents: 'A' document defining the general state of the art which is not considered to be of particular relevance. 'E' earlier document but published on or after the international fiting date. 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (es specified). 'O' document referring to an oral disclosure, use, exhibition or other means. 'P' document published prior to the international fiting date but later than the priority date claimed.	 "T" later document published after the international fiting date or priority date and not in conflict with the application but clied to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family
Date of the actual completion of the international search 2 June 2005 Name and mading address of the ISA	Date of mailing of the international search report 13/06/2005 Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Ruswijk Tel (+31-70) 340-2040, Tx. 31 651 epo nl, Fax. (+31-70) 340-3016	Breare, D

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